

Instructions for solvent cement jointing of PVC-C

Installation Instructions:

Do not install at temperatures below 5°C.



Cut the pipe end squarely, remove internal burrs and chamfer to 15°.



Mark jointing length on the pipe.



Clean pipe and fitting socket thoroughly with PVC-U cleaner.



Apply solvent cement in the middle of the pipe cementing surface & distribute it first radially than axially all over.

If necessary with 2 people.



Pipe and fitting should be joined slowly and in correct alignment & restrained. 15min waiting time before further cementing below 10°C wait 30 min.

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Remove the excess glue directly after the



Finished solvent cement jointing

Wait at least 24 hours after the last jointing before pressurising the piping system.

After a drying time of at least 24 hours the piping system can be pressure tested at the following maximum pressures:

- 20°C = 21 bar
- 60°C = 9 bar
- 80°C = 3 bar

Attention! Waiting times can vary depending on the surface conditions, the applied amount of solvent cement, the relative humidity level and the environmental temperature.

General information:

- Close the containers tightly after 1 minute
- Do not use thickened glue

All information above is only general information. For exact information, the solvent cementing instructions of the solvent cement manufacturer should be consulted.